

Table of Standard Times

Jobnummer	Extent of work	Operation incl. preparation	WU	min
100	Electrics			
101	Side marker light incl. cable	Remove and install	3	15
102	Front position light	Remove and install	3	15
103	Number plate light	Remove and install	2	10
104	Lane position light, rear	Remove and install	3	15
105	Rear light	Remove and install	2	10
106	Rear light lens	Remove and install	2	10
107	Interior light	Remove and install	3	15
108	Connector, 7-pin	Remove and install	3	15
109	Connector, 15-pin	Remove and install	4	20
110	EasyConn socket adapter	Remove and install	6	30
111	EBS socket	Remove and install	6	30
112	Check / diagnose EBS fault	Check	2	15
113	Haldex EBS modulator (incl. commissioning)	Remove and install	18	90
114	Wabco EBS modulator (incl. commissioning)	Remove and install	18	90
115	EBS-E set pressure sensor repair kit	Retrofit	12	60
116	EBS feed line to modulator	Remove and install	30	150
117	EBS feed line to Colas valve	Remove and install	9	45
118	ABS wheel sensor	Remove and install	3	15
200	Pneumatics			
201	Lifting axle air bellows (Kögel)	Remove and install	4	20
202	Air spring bellows	Remove and install	8	40
203	Shock absorbers	Remove and install	3	40
204	Brake cylinder	Remove and install	3	15
205	Articulated regulator valve (incl. evaluation)	Remove and install	10	50
206	Quick release valve (incl. evaluation)	Remove and install	9	45
207	SNCO air vessel	Remove and install	18	90
208	Glad-hand connector	Remove and install	2	10
209	Pipeline filter	Remove and install	3	15
210	EBS relay valve	Remove and install	9	45
211	Haldex Colas raise/lower	Remove and install	8	40
212	Air spring valve with adjustment	Remove and install	12	60
213	Exchange PREV	Remove and install	9	45
214	Steering axle locking cylinder	Remove and install	3	15
300	Chassis/Attached parts	Remove and install		
301	Towbar	Remove and install	30	150

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302	Lateral protective guard, per side	Remove and install	6	30
303	Pallet storage box, complete.	Remove and install	24	120
304	Cover for pallet storage box	Remove and install	4	20
305	Mudguard, quadrant	Remove and install	4	20
306	Mudguard, half-round	Remove and install	6	30
307	Mudguard bracket	Remove and install	4	20
308	Spare wheel holder, clamped below	Remove and install	12	60
309	Impact bumper	Remove and install	2	10
310	Kingpin	Remove and install	7	35
311	Swap body support foot	Remove and install	6	30
312	Guide wedge for interchangeable body	Remove and install	4	20
313	Guide roller for interchangeable body	Remove and install	2	10
314	AWE steering slewing ring	Remove and install	48	240
315	Saddle support leg (set)	Remove and install	10	50
316	Brake pads (per wheel)	Remove and install	4	20
317	Brake calliper	Remove and install	9	45
318	Measure tracking (3 axles)	Check	24	120
319	Additionally, adjust tracking (per axle)	Adjust	3	15
400	Bodywork (Cargo / Mega / Strong)			
401	Sliding tarpaulin (per side)	Remove and install	6	30
402	Sliding tarpaulin rollers (per side)	Remove and install	24	120
403	Tarpaulin tensioning ratchet	Remove and install	2	10
404	Lateral sealing lip for tarpaulin	Remove and install	24	120
405	Tarpaulin sliding roof	Remove and install	48	240
406	Scissor arms for Magnum sliding roof	Remove and install	24	120
407	Locking pin for Magnum sliding roof	Remove and install	3	15
408	Sliding roof for end carriage	Remove and install	30	180
409	Rollers for sliding roof end carriage	Remove and install	24	120
410	Sliding stanchion	Remove and install	5	25
411	Rollers for sliding stanchion (1st stanchion / each)	Remove and install	7./3.	35/15
412	Replacement of roof frame	Remove and install	216	1080
413	SNCO gantry doors	Remove and install	4	20
414	Gantry door hinge (Wihag)	Remove and install	12	60
415	Gantry door hinge (Autocar)	Remove and install	18	90
416	Gantry door seals (per door side)	Remove and install	6	30
417	Top foam rubber profile for gantry doors	Insert	6	30
418	Foxx gantry doors	Reinforce	24	120

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Jobnummer	Extent of work	Operation incl. preparation	WU	min
419	Liftmaster lifting mechanism	Remove and install	12	60
600	Bodywork (Cool)	Remove and install		
601	Cooler unit	Remove and install	48	240
602	Diesel tank for cooler unit	Remove and install	12	60
603	Impact protection plates, per side	Remove and install	96	480
604	Körapur non-slip floor	Renew	168	840
605	Double deck loading rail	Remove and install	15	75
606	Impact protection, rear	Remove and install	30	150
607	Corner post for rear gantry	Remove and install	216	1080
800	Brake test stand			
801	Synchronisation, trailer		30	150
802	Synchronisation, semi-trailer		30	150
803	Braking check		3	15
900	Set-up times			
901	per related repair task		2	10
950	Rangierzeiten			
951	Per vehicle, hauling in and out		2	10